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(19) Europäisches Patentamt  
European Patent Office  
Office européen des brevets



(11) Publication number: 0 492 627 A2

(12)

## EUROPEAN PATENT APPLICATION

(21) Application number: 91122226.3

(51) Int. Cl.5: B01D 27/00, B01D 27/08,  
B01D 27/10, B01D 27/14

(22) Date of filing: 24.12.91

(30) Priority: 27.12.90 JP 415252/90

(43) Date of publication of application:  
01.07.92 Bulletin 92/27

(64) Designated Contracting States:  
DE FR GB LU NL

(71) Applicant: KANEBO LTD.  
No. 17-4 Sumida 5-chome Sumida-ku  
Tokyo(JP)

(72) Inventor: Tomita, Yoji  
676-4, Marubayashi, Nogi-Machi  
Shimotsuga-Gun, Tochigi(JP)  
Inventor: Oishi, Eiichi  
1365-17, Komahane, Souwa-Machi

Sashima-Gun, Ibaraki(JP)  
Inventor: Kobayashi, Masanori  
1366, Komahane, Souwa-Machi  
Sashima-Gun, Ibaraki(JP)  
Inventor: Onda, Kimiyasu  
1366, Komahane, Souwa-Machi  
Sashima-Gun, Ibaraki(JP)  
Inventor: Miyaji, Hiroshi  
1366, Komahane, Souwa-Machi  
Sashima-Gun, Ibaraki(JP)

(74) Representative: Klunker . Schmitt-Nilson .  
Hirsch  
Winzererstrasse 106  
W-8000 München 40(DE)

(54) Filter container with double construction.

(57) By fitting the unit container to the base and setting them in place, the shut-off valve is opened to form a flow path for filtration. The housing is sealed as soon as the unit container is detached and the shut-off valve is closed. A bottom end cap is detachably attached on the body of the housing to position the cartridge filters by means of cartridge stoppers as well as to firmly hold them jointly with one or more upper end caps supported at the top of the housing via a cushioning member. Sealing edges in the form of a ring are forced into the end faces of the filters to prevent the liquid from entering into the filters therethrough. According to this invention, different types of bottom end caps are prepared and stocked to be adapted to different combinations of number and diameter of cartridge filters. As an independent upper end cap is to be provided for each

cartridge filter, its stock need only to vary in diameters. A body of the same construction can be commonly used to assemble a unit container, and the inventory of spare component parts decreases significantly. As each of the cartridge filters is supported independently and separately at the top end thereof, minute dimensional difference in each cartridge filter is absorbed by the cushioning member and is prevented from causing loosening or displacement. When the cartridge filter swells to expand in the longitudinal direction, the shoulder member on the lower end of the unit housing body absorbs the dimensional change by changing the inclining angle to thereby reduce the stress applied on the housing by such dimensional changes and to prevent internal damages of the housing or disengagement of the parts at joints.

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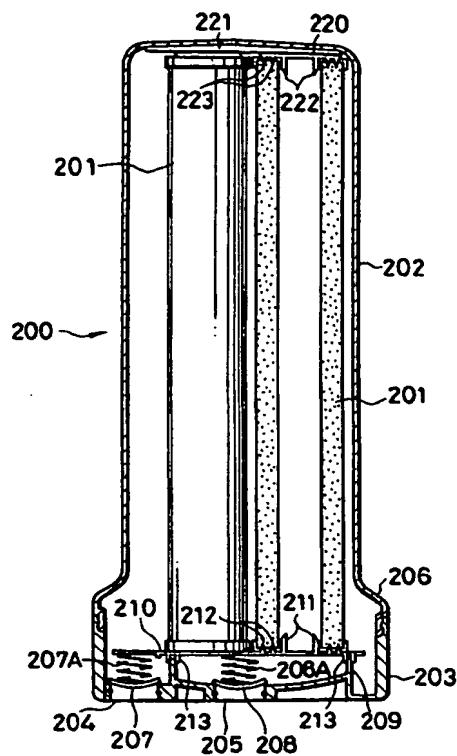


FIG. 24

BACKGROUND OF THE INVENTION

## 1. Field of the Invention

This invention relates to the form of a filter container with double construction for containing cartridge filters incorporated in a factory line for removing foreign particles mixed in liquid and to the construction of a disposable unit container which integrally contains filtering material.

## 2. Description of the Related Prior Art

For filtration of liquid such as paint or ink, there has generally been used a container containing one or more cylindrical cartridge filters and connected to the piping for liquid to be cleaned. The liquid is forced to flow from the outside of the filter toward the inside thereof so that foreign particles or agglomerated particles are trapped. The accuracy of or the number of stages in the filtration is determined depending on the required level of the filtration. Therefore, in the manufacture line of a plant, the combination of type and number of the cartridge filters in the unit container is varied in accordance with an object of the filtering and necessary amount of the flowing.

Since the paint often includes hazardous pigments or organic solvents which are flammable and have irritating odor, the housing has to be a sealed container which can withstand filtration pressure without leakage of the content. If used for an extended period of time, filters may be clogged to increase the internal pressure in the housing to the control limit pressure, necessitating replacement of the cartridge filters inside.

However, the factory line cannot be suspended for long merely for the replacement of the filters. There has been proposed, as is disclosed in Japanese Utility Model Application Laid-open No.37690/1989, a disposable filter container. It is not quite satisfactory from economical standpoint to dispose of the container with mechanical intensity. With an aim to eliminate the trouble of cleaning the inside of the housing at the time of the filter replacement operation, Japanese Utility Model Application Laid-open Nos.163514/1989 and 174007/1989 propose to envelope the filters with a film during use that can be discarded after the use together with the film, but this is not quite satisfactory as there remain problems such as leakage of the liquid at the time of the replacement and the mechanical intensity thereof.

The unit containers are consumables and should be changed for new containers at a time when one life thereof is completed. Since the unit containers are disposable as described above, the material thereof is generally resin mold such as

polypropylene or polyethylene. In this connection, there are problems such as size accuracy and stability of the shape and the leakage of the liquid easily occurs due to the above problems.

In the manufacturing line of paint or ink or the refining or conveyor line of fuel oil, a filter container containing one or more cartridge filters is connected to the line in order to trap and filter foreign particles or agglomerated particles mixed in the liquid. The accuracy of filters and/or stage number of the filtering are determined on the required level of the filtration.

Since the liquid to be filtered often includes toxic and hazardous organic solvents, the container (housing) to contain cartridge filters should be a pressure-resistant sealed container which withstands filtration pressure and which does not leak its content. Moreover, the cartridge filters (filtering material) should be replaced with new ones if and when they have caught a certain amount of the foreign particles and their tissues are clogged by suspending the flow of the liquid. That is, the replacement operation is usually conducted by suspending the production or conveyor line of the plant.

As mentioned above, the manufacturing line must be suspended to replace the filtering material, various inconveniences are caused, and countermeasures to solve the problems have long been sought. More particularly, when the manufacturing line is suspended at a plant for the liquid which contains highly viscous and polymeric substances such as paint and ink, the liquid is subjected to changes in its flowability when the residence time is too long. This will cause agglomeration of the liquid or changes in the product quality. Further, the replacement work itself is extremely dirty, cumbersome and heavy. Organic solvents when evaporated may cause hazard to the health of the operators, which is one of the reasons why it is difficult to keep young workers at job in the industry.

The above problem may be solved if an additional line is provided in parallel to the main manufacturing line so as to continue the production while replacing the filtering material in the main line. However, this requires additional equipments as well as additional space, and the measure would not solve the problem completely because it is not effective in solving the second problem. As a means to solve the latter problem, Japanese Utility Model Application Laid-open No.37690/1989 proposes disposable housings. However, it is not desirable from economic standpoint to throw away structurally pressure-resistant housing.

SUMMARY OF THE INVENTION

This invention was conceived to eliminate such problems encountered in the prior art and aims to provide a filter container which can prevent leakage of the liquid at the time of filter replacement and which can be replaced in a safe, clean and rapid manner.

The second object of this invention is to provide a disposable unit container for a filter housing with double construction which is adaptable to diverse filtering conditions, lessens the burden of inventory management, and securely holds the cartridge filters.

The third object of this invention is to provide a filter container with double construction comprising unit container which can be easily mounted or dismounted and which can absorb dimensional changes of the filtering material.

According to one aspect of this invention, for achieving the objects described above, there is provided a filter container with double construction which comprises a sheath member and a disposable unit container housed in said sheath member, wherein said sheath member comprises a base directly connectable to piping of a line and caps, said base and said sheath member being integrable by attaching said caps to said base, said unit container internally houses predetermined cartridge filters and has a liquid inlet port and a liquid outlet port that are respectively engaged with a liquid inlet pipe and a liquid exhaust pipe provided on said base, said liquid inlet port and said liquid outlet port are provided with shut-off valves respectively, and a flow path is opened by fitting said unit container on said base and closed by detaching said unit container from said base.

According to another aspect of this invention, there is provided a filter container with double construction which comprises a sheath member having pressure resistant and durable structure and a disposable unit container housed in said sheath member which contains one or more cartridge filters, wherein said unit container includes as replaceable component parts, one or more upper end caps having ring-like sealing edges for sealing end faces of said cartridge filters, and a bottom end cap having a cylindrical cartridge stopper which fit into inner holes of the cartridge filters at the end, and said cartridge filters are fixed within said unit container by being held between said upper end cap and said bottom end cap at the top and the bottom thereof.

Further, according to still another aspect of this invention, there is provided a filter container with double construction which comprises a sheath member having a durable and pressure-resistant construction and a disposable unit container concentrically housed in the sheath member and containing one or more cartridge filters, wherein said

unit container comprises a disc-like base member having a liquid inlet port, a liquid outlet port and shut-off valves to close the respective ports respectively, and a cylindrical body member which houses said cartridge filters, said body member has a diameter smaller than the diameter of said ports except for the lower end which is reverse-tapered to form a conical shoulder portion having at least one inclining angle and joined with said base member, and said cartridge filters are separately and independently supported at upper ends thereof.

The nature, principle and utility of the invention will become more apparent from the following detailed description when read in conjunction with the accompanying drawings.

#### **BRIEF DESCRIPTION OF THE DRAWINGS**

- 20 In the accompanying drawings:  
FIG.1 is a conceptual view of this invention;  
FIG.2 is a vertical section to show a sheath member;  
FIG.3 is a vertical section to show an embodiment of a unit container;  
FIG.4 is an explanatory view to show assembly of the filter container according to this invention;  
FIG.5 is a vertical section of an assembled filter container according to this invention;  
30 FIG.6 is a perspective view to show a shut-off valve at an inlet port of the liquid;  
FIG.7 is a perspective view to show a shut-off valve at an outlet port of the liquid;  
FIG.8 is a plane view to show a bottom end cap;  
35 FIG.9 is a cross section along the line X-X' of the bottom end cap;  
FIG.10 is a bottom view to show the bottom end cap;  
40 FIG.11 is a bottom view to show the upper end cap;  
FIG.12 is a cross sectional view along the line Y-Y' to show an upper end cap in FIG.11;  
FIG.13 is a view to explain assembling of another filter container with double construction  
45 according to this invention;  
FIG.14 is a vertical sectional view to show the assembled filter container with double construction shown in FIG.13;  
FIG.15 is a vertical section to show another embodiment of the unit container according to this invention;  
50 FIG.16 is a bottom view to show an upper end cap according to this invention;  
FIG.17 is a sectional view along the line X-X' in FIG.16;  
55 FIG.18 is a perspective view to show the bottom face of an embodiment of the bottom end cap of this invention;

FIG.19 is a plane view of the bottom end cap shown in FIG.18;

FIG.20 is a bottom view of the bottom end cap in FIG.18;

FIG.21 is a sectional view along the line Y-Y' of FIG.19;

FIG.22 is a perspective view to show the appearance of an embodiment of the unit container according to this invention;

FIG.23 is a plane section view at a portion showing the filtering material;

FIG.24 is a vertical section along the line X-X' in FIG.23;

FIG.25 is a perspective view to show the appearance of the sheath member according to this invention; and

FIG.26 is a vertical section to show the third embodiment of the filter container with double construction according to this invention.

#### DESCRIPTION OF THE PREFERRED EMBODIMENTS

FIG.1 is a conceptual view of this invention, and FIG.2 is a vertical sectional view to show an embodiment of a sheath member of the filter container with double construction according to this invention. The sheath 1 is divided into a base 2 and a cap 3, which are integrally coupled with a band coupling 4. The base 2 is provided with a liquid inlet pipe 5 and a liquid exhaust pipe 6. The pipes 5 and 6 are connected directly with the lines (not shown) in the cleaning process of the factory. The cap 3 preferably has an integral construction made of metal as it needs to support a unit container inside thereof and to have sufficient mechanical intensity not to be deformed or damaged by internal pressure. FIG.1 shows the filter container having three cartridge filters 8 in the cap 3. The supplied original liquid (upstream side) to the liquid inlet pipe 5 is filtered by the cartridge filters 8 and then the cleaned liquid (downstream side) is exhausted through the liquid exhaust pipe 6.

FIG.3 is a vertical sectional view to show an embodiment of a unit container wherein a body 7 houses one cartridge filter 8, has a liquid inlet port 9 and a liquid outlet port 10 which are respectively fit with the liquid inlet pipe 5 and the liquid exhaust pipe 6 of the base 2. O-rings 11 and 12 are provided for coupling to prevent liquid leakage. Shut-off valves 13 and 14 are provided at the liquid inlet port 9 and the liquid outlet port 10. The shut-off valve 13 is supported on a supporting frame 17 in a manner to close a central hole of the liquid inlet port 9, and is partly fixed with the wall surface of the central hole and is partly left free. This way, the shut-off valve 13 is constantly applied with a force in the direction of closing the central hole.

The liquid inlet pipe 5 of the base 2 supports at the neck portion thereof a bar-like projection 16 of a plate member 15. As shown in FIGs.4 and 5, the bar-like projection 16 pushes up the shut-off valve 13 when a unit container 28 is placed and set to thereby form a flow path for the liquid. When the unit container 28 is detached from the base 2, the bar-like projection 16 is pulled out and the shut-off valve 13 returns to the position abutting on the supporting frame 17 to thereby close the liquid inlet port 9. The means to realize direction and resilience of the shut-off valve 13 is not limited specifically, but is preferably a plastic molding as shown in FIG.6 in view of convenience of disposal or incineration.

FIG.7 shows another embodiment of the shut-off valve 14 according to this invention which is a molded plastic member. In FIG.3, the shut-off valve 14 is placed and supported on the shoulder 18 to close the hole of the liquid outlet port 10. Plural legs (preferably three or four) 19 are attached on the periphery of a disc-like valve body. The legs 19 are respectively energized and directed to return to the original angle with impact resilience when the valve is pushed up and opened, and to slide along guides 27 on a bottom end cap 21. The upper edge of the liquid exhaust pipe 6 on the side of the base 2 is serrated or in the form of a gear. When the unit container 28 is set on the base 2 to push the shut-off valve 14 with the serrated upper edge, the liquid inside the container is exhausted through a recess section at the upper end of the liquid exhaust pipe 6 as shown in FIG.5. When the unit container 28 is to be detached from the base 2, the liquid exhaust pipe 6 is pulled out from the liquid outlet port 10 and the legs 19 assume the original angle to close the liquid outlet port 10.

When the detached unit container 28 is being transported, even if it is hung by a foldable handle (not shown) provided on the top of the body 7 while the liquid inlet port 9 and the liquid outlet port 10 facing downward and even if some liquid still remains inside, there is no leakage of the liquid to contaminate the surrounding floor because the spring effect of the shut-off valves 13 and 14 in addition to the weight of the liquid will enhance the sealing of the valve.

The cartridge filter 8 is set inside the unit container 28, and the liquid which is guided through the liquid inlet pipe 5 and the liquid inlet port 9 is led to the outside the cartridge filter 8, forced into and through the filters, and during which process the liquid is cleaned. Therefore, it is necessary to provide a structure which can prevent the liquid outside the filters from coming inside through a bypass on both end faces. According to this invention, formation of the bypass is prevented by holding the top and the bottom ends of the

filters with the upper end cap 20 and the bottom end cap 21 and sealing them with a cushioning member 24, as well as by providing ring-like projections 22 and 23 respectively on the respective end caps 20 and 21.

The unit container 28 is of disposable type and includes an injection molded member made of polyethylene or polypropylene. Since the unit container 28 relies solely on the sheath 1 for the strength and form to withstand the internal pressure, the sheath 1 should be made of metal and should have pressure resistance.

To attach the unit container 28 to the base 2, the unit container 28 is first positioned, pressed firmly on the base 2, and then fixed therewith by the cap 3 via the cushioning member 24. Fixing may be achieved by such means as a screw, a ring belt or a clamp which ensures fixing. When they are fixed together, it is ready to be used. Valves of the process line are opened to introduce the liquid and start the filtration operation. To replace the filters, the flow from the line is suspended, and the liquid is returned to the line, if necessary, by blowing air and the like, and then the cap 3 is detached from the base 2. The unit container 28 is removed either by holding it on a lateral groove 26 provided on the side of the body 7 or by pulling it upward with a foldable handle provided on the top of the body 7. Then, a new unit container is attached and after taking the same procedure, the operation is resumed. The used unit container is discarded. If the liquid in question is expensive, a stop (faucet) 25 provided on the top of the body 7 for exhausting the liquid may be pushed open from the outside to recover the liquid in a receptacle.

As disposable filters are consumable, the factory or the like should stock spare filters. As the diameters and the required number of the cartridge filters vary depending on the filtration conditions, the factory or the like sometimes is required to stock a large number of the cartridge filters in numerous types. The unit container according to this invention can deal with such variation in the filtration conditions simply by changing the end caps that hold the cartridge filters as these caps are made detachable. In other words, by simply changing the end caps, the unit container can be adapted to house one cartridge filter with a large diameter or three standard type cartridge filter with a small diameter. This invention therefore reduces the number of necessary stocks.

Description will now be given to the end cap used for housing three cartridge filters referring to an embodiment. FIGs.8, 9 and 10 are respectively a plane view, a cross section along the line X-X' and a bottom view of a bottom end cap 21. FIGs.11 and 12 are a bottom view of an upper end cap and a cross section along the line Y-Y' 20 respectively.

5 The upper end cap 20 and the bottom end cap 21 are provided respectively with three cartridge stoppers 29a, 29b, 29c and 30a, 30b, 30c. The inner holes each of the cartridge filters are fitted with the cartridge stoppers 29a to 29c and 30a to 30c and held from the top and the bottom. Ring-like projections 22a, 22b, 22c, 23a, 23b and 23c are provided around each stopper to prevent bypassing of the liquid. The bottom end cap 21 is provided with an outer wall 31 in the form of a ring which is fit in the body 7 of the unit container 28 in order to firmly fix them. It acts to position the cartridge filters.

10 The double construction filter container according to this invention is simple in handling and not time-consuming as the disposable unit container thereof includes a filtration passage, and since the inside of the sheath portion or the portion of the container which is not disposable is never exposed to the liquid, eliminating the need to be cleansed at the time of replacement. If a plurality of filtration lines is provided in parallel to each other and used alternately at the time of the replacement, it is not necessary to suspend the line at all to thereby reduce the manufacturing cost. The unit container per se is free of contamination by the liquid on the outside thereof. The filter container of this invention may be removed and transported while containing the liquid and filters sealed inside without a fear of contaminating the surroundings. Moreover, since all the component members of this invention filter container may be made of molded plastics, they are easily incinerated or disposed of.

15 Another embodiment of this invention will now be described in more detail referring to attached drawings. FIG.13 is a view to explain assembling of a filter container 100 with double construction, and FIG.14 is a vertical section to show the filter container 100 when assembled. A metal sheath member of pressure resistant structure for permanent use comprises a base 101 and a cap portion 102, which are integrally connected by a coupling means such as a flange 103, a screw or a clamp. A handle 112 is provided on a side of the cap portion 102 for the convenience of the transportation. The base 101 is provided with a liquid inlet pipe 104 and a liquid exhaust pipe 105, which are directly connected at their outward ends to the filtration process line of the plant (not shown). A unit container 106 houses cartridge filters 107, has at the bottom thereof a liquid inlet port 108 and a liquid outlet port 109, and includes shut-off valves 110 and 111 for closing the holes respectively via elastic operation due to springs 110A and 111A from inside when the unit container 106 is not mounted as shown in FIG.13. For assembling, the cap portion 102 is first detached from the base 101, and the liquid inlet port 108 and the liquid outlet port 109 are connected with the liquid inlet

pipe 104 and the liquid exhaust pipe 105 respectively to thereby connect the unit container 106 with the base 101. Then, the cap portion 102 is slipped over the unit container 106 from above and is connected with the base 101. The shut-off valves 110 and 111 are pushed upward by the pipes 104 and 105 to open and form a path for the liquid to flow as shown in FIG.14.

FIG.15 is a vertical section to show another embodiment of the disposable unit container 106 according to this invention which is preferably made of molded plastics from an economical point of view. In this embodiment, there are provided seven cartridge filters 107. The unit container 106 itself is not resistant to high pressures and is therefore protected by the sheath member. It is preferably made of a flexible material such as polyolefin based resin rather than a rigid and brittle material. As shown in FIG.15, the unit container 106 is disassembled into a body 113 which is an upper portion wherein the cartridge filters 107 are housed and a bottom member 114 which is a lower portion where the incoming cleaned liquid is separated from the cleaned liquid and distributed.

One or more upper end caps 116 are attached to the upper surface of the body 113 via a cushioning member 115 to hold the upper ends of the cartridge filters 107 and to seal the same. FIG.16 is a bottom view to show the upper end cap 116, and FIG.17 is a sectional view thereof along the line X-X'. On the lower face of a disc-like shielding plate are provided a cylindrical cartridge stopper 117 which fits into the inner hole of the cartridge filter 107 and plural sealing edges 118 of ring-like projections concentric with the cartridge stopper 117. A bottom end cap 119 is placed firmly in a predetermined position by filling a belt-like engagement member 120 provided on the bottom face thereof over the upper edge of a partition wall 121 inside the bottom member 114 of the unit container via O-ring 129 for the perfect sealing and supports the lower ends of the cartridge filters 107 with a cartridge stopper 122 and sealing edges 123 provided on the upper face of the bottom end cap 119. The cartridge stopper 117 and the sealing edges 118 on the upper end cap 116 are respectively corresponding to the cartridge stopper 122 and the sealing edges 123 on the bottom end cap 119.

FIGs.18 through 21 show the bottom end cap 119 which supports the seven cartridge filters 107. FIG.18 is a perspective view to show the bottom face thereof, FIG.19 a plane view thereof, FIG.20 a bottom view thereof, and FIG.21 a cross section thereof along the line Y-Y' of FIG.19. As is obvious from FIGs.18 through 20, the bottom end cap 119 is provided with seven holes 124 which communicate with the inner holes of the seven cartridge

filters 107, and the engagement member 120 is formed like a loop to surround the holes 124. In this manner, as shown in FIG.15, the bottom end cap 119 acts jointly with the partition wall 121 to separate the cleaned liquid (downstream side) from the original liquid (upstream side) and to guide it towards the liquid exhaust port 109. The outer circumference of the bottom end cap 119 is notched (130) at plural positions to smoothly let the original liquid pass therethrough. The original liquid incoming via the liquid inlet port 108 is guided from the portion outside of the partition wall 121 through the notches 130 to the outer faces of the cartridge filters 107 inside the body 113. FIGs.18 and 19 show pins 125 for easily positioning the bottom end cap 119 in relation to the bottom member 114 at engagement therewith and a supporting plate 126 for supporting the fixed end of the shut-off valve 110.

The component parts of above mentioned unit container are assembled as follows. The upper edge of the partition wall 121 and the engagement member 120 are fitted as guided by the positioning pins 125 to fix the bottom member 114 with the bottom end cap 119 that can accommodate the predetermined number of cartridge filters 107 of a predetermined diameter. At a time of the engagement, the shut-off valves 110 and 111 are either placed on the bottom member 114 at predetermined portions or fixed at one end thereof to the supporting plate 126. Then, the cartridge filters 107 attached with the upper end cap 116 are fitted over the cartridge stopper 122 on the bottom end cap 119 and the body 113 is slipped over the cartridge filters 107 from above, to thereby assemble the cartridge filters 107 with the bottom member 114 by pressing down the cartridge filters 107 via a cushioning member 115.

The double construction filter container according to this invention is simple in handling and not time-consuming as the disposable unit container thereof includes a filtration passage, and since the inside of the sheath portion or the portion of the container which is not disposable is never exposed to the liquid, eliminating the need to be cleansed at the time of replacement. If a plurality of filtration lines is provided in parallel to each other and used alternately at the time of the replacement, it is not necessary to suspend the line at all to thereby reduce the manufacturing costs. The unit container per se is free of contamination by the liquid on the outside thereof. The filter container of this invention may be removed and transported while containing the liquid and filters sealed inside without a fear of contaminating the surroundings. Moreover, since all the component members of this inventive filter container may be made of molded plastics, they are easily incinerated or disposed of.

As described in the foregoing, according to this invention, the disposable unit container can be easily formed by assembling the component parts, and can be adapted to changes in the filtering conditions simply changing the upper end cap and the bottom end cap. This requires only the end caps to be stocked. Moreover, as the end caps are shaped as described above, the end faces of the cartridge filters are sealed firmly to facilitate the separation and distribution between the original liquid and the cleaned liquid.

The above filter container is a container with double construction comprising a durable member which is an outer case with pressure-resistant structure, and a disposable inner unit container which is provided inside the outer case and houses one or more cartridge filters. When replacement of the filters is required, only the unit container is replaced. Although the above liquid is quite an effective means to solve the prior art problems, it still needs further improvements as the dimensional stability of the cartridge filters is not quite satisfactory and causes loosening or deformation in practice.

Cartridge filters which are the filtering material are generally made by winding on a core strands of cotton or synthetic fibers in a cylindrical form, by molding a nonwoven fabric in a cylindrical form and hardening the same with a thermosetting resin, or by molding a porous member of polyvinyl acetal resin in a cylindrical form and hardening the same with a thermosetting resin. All of them are highly sensitive in dimension to changes in temperature or humidity. They also tend to change in their length while kept in storage or in the process of transportation. Moreover, there is the recent tendency to increase the length of the filtering material in order to enhance the filtration efficiency, and the dimensional changes are magnified. For example, if the polyvinyl acetal type resin which is not dimensionally stable to changes in humidity is used, filters undergo the dimensional changes of about 1 - 2 %. If the whole length of the cartridge filter is 500 [mm], the housing should tolerate the dimensional changes as large as 5 - 10 [mm].

This problem would be negligible if the cartridge filters are directly mounted on a pressure-resistant housing at the time of the replacement as is done in the prior art because adjustment is possible by adequately tightening or giving an appropriate clearance. However, when unit containers are manufactured to incorporate the cartridge filters as disposable units, they should wait before use for an undeterminable length of time. The cartridge filter for the unit containers on the other hand is preferably resin for universal purpose such as polyethylene or polypropylene from an economical standpoint. Those resins are dimensionally more

stable to changes in temperature or humidity conditions and particularly in the humidity compared to that of the cartridge filter. The difference tends to cause loosening, displacement or damages. This will often lead to leakage of the content liquids, which is most undesirable in the filtration process.

In practice, the liquid to be filtered vary widely from those mainly composed of water to those of organic solvents, of oils, or mixtures thereof, and the temperature ranges in a wide scope. The cartridge filter in the housing reacts to such changes and often gives rise to rapid swelling or contraction to result in dimensional fluctuations. In an extreme case, the swelling will cause instantaneous rupture at the joints of the containers. Therefore, absorption of deformation is an extremely important issue for the construction of the containers.

FIG.22 is a perspective view to show the appearance of an embodiment of the unit container 200 of the filter container according to this invention, FIG.23 is a plane section view at a portion showing the cartridge filter and FIG.24 is a vertical section along the line X-X' in FIG.23. In this embodiment, three cartridge filters 201 are contained in the housing. A unit container 200 is made by molding plastics and can be divided into a body member 202 housing three cartridge filters 201 and a disc-like base member 203 having a liquid inlet port 204 and a liquid outlet port 205. The diameter of the body member 202 is smaller than that of the base member 203 except for the lower end which is reverse-tapered conically to form a shoulder portion 206 with the diameter identical to that of the base member 203 so as to be joined with the base member 203. The shoulder portion 206 may be formed with plural conical surfaces of different angles so as to be bulged outwardly.

At least one cartridge filter 201 is to be housed in the unit container 200 and is positioned at the lower end thereof by means of a bottom end cap 210 having cylindrical cartridge stoppers 211 and fixed on the base member 203. The upper end of the cartridge filter 201 is independently supported on the upper surface of the body via a cushioning member 221 by means of an upper end cap 220 which is provided one each for every cartridge filter 201. The base member 203 is provided with the liquid inlet port 204 and the liquid outlet port 205, each of which is normally closed with shut-off valves 207 and 208 respectively. The shut-off valves 207 and 208 each comprise a spherical or conical valve member and a coil spring (207A, 208A) which is fixed at its one end on the concave surface of the valve member and is supported at the other end thereof with the bottom end cap 210. Each shut-off valve closes the liquid inlet port 204 or the liquid outlet port 205 on the convex surface thereof with the resilience by the energized coil

spring 207A or 208A. The bottom end cap 210 has a construction as shown in FIGs. 18 to 21 and is provided with cartridge stoppers 211 and sealing edges 212. An engagement member 213 is provided on a back face of the bottom end cap 210 in order to engage with a partition wall 209 of the base member 203. Further, an upper end cap 220 is provided on the cartridge filters 201 and also has cartridge stoppers 222 and sealing edges 223 as described above.

FIG.25 is a perspective view to show an embodiment of the filter container according to this invention, and FIG.26 is a vertical section to show the unit container 200 mounted on the sheath member 231. The sheath member 231 is for permanent use, is made of metal with mechanical intensity against pressure, and is divided into a base 231 and a cap portion. They are joined integrally with a coupling means 232 such as a flange, a screw or a clamp. The base 231 is provided with a liquid inlet pipe 233 and a liquid exhaust pipe 234 which are respectively connected directly to the filtering process line of the plant. When a unit container 200 is to be mounted, the cap portion of the sheath member 231 is removed from the base 231, and then the liquid inlet port 204 and the liquid outlet port 205 of the unit container 200 are respectively engaged with the liquid inlet pipe 233 and the liquid exhaust pipe 234 so as to install them on the base 231. Then, the cap portion is slipped over and joined with the base 1 by means of the coupling means 232.

The tip ends of the pipes 233 and 234 are notched in the form of serration or crenelation so that when the ends push up the shut-off valves 207 and 208 to be inserted into the ports 204 and 205, flow paths for the liquid are formed through the notches. The original liquid is, as shown with an arrow in FIG.26, guided from the end of the pipe 233 to the area defined with the partition wall 209 and through the periphery of the bottom end cap 210 to reach the outer face of the cartridge filters 201. The liquid after filtration with the cartridge filters 201 is guided to pass through the inner holes of the cartridge filters to the holes opened in the bottom end cap 210 to enter the area encircled with the partition wall 209 of the base member 203, and exhausted from the end of the pipe 234.

If the cartridge filter 201 stretches in the longitudinal direction without restriction, it pushes the upper surface of the unit container 200 to disengage the body member 202 from the base member 203, resulting in the leakage of the liquid. The sheath member 231 is provided to limit such deformation, but if there is no clearance given between the members, there is no room for the unit container 200 to deform, and internal stress will be concentrated on the fixed support of the bottom

end cap 210 and eventually destroy the structure of the unit container 200. This invention allows a clearance of about 5 [mm] between the unit container 200 and the sheath member 231 so that the shoulder portion 206 of the body member 202 may deform freely to absorb the internal stress caused by the swelling of the cartridge filters 201.

As stated in detail in the foregoing, the filter container with double construction according to this invention can effectively eliminate inconveniences encountered in the conventional unit container due to dimensional changes in the filtering material. This allows storage of stock unit containers for an extended period of time as well as eliminates problems which would otherwise arise when transporting the unit containers to areas where climate is extremely different. There is no need to modify the specifications and/or construction of the housing depending on the type of liquid or the object of filtration process, eliminating cumbersome steps. As an additional effect of this invention, the diameter of the body member is minimized to reduce dead space in the unit container for the undiluted liquid to reduce the loss of expensive liquid which would otherwise be caused at the time of replacement of the cartridge filter. This also contributes to reduction of the weight of the whole device and facilitates replacement operation.

In addition to above, the shut-off valves disclosed in the embodiment can securely act as a valve due to the curved shape of the valve, reduce risk of failure by virtue of the simple structure thereof, and are quite suitable as a disposable element.

It should be understood that many modifications and adaptations of the invention will become apparent to those skilled in the art and it is intended to encompass such obvious modifications and changes in the scope of the claims appended hereto.

### Claims

1. A filter container with double construction which comprises a sheath member and a disposable unit container housed in said sheath member, wherein said sheath member comprises a base directly connectable to piping of a line and caps, said base and said sheath member being integrable by attaching said caps to said base, said unit container internally houses predetermined cartridge filters and has a liquid inlet port and a liquid outlet port that are respectively engaged with a liquid inlet pipe and a liquid exhaust pipe provided on said base, said liquid inlet port and said liquid outlet port are provided with shut-off valves respectively, and a flow path is opened by

fitting said unit container on said base and closed by detaching said unit container from said base.

2. A filter container with double construction according to Claim 1 wherein said unit container is provided on an upper part of the body thereof with a small hole for exhausting the liquid and a stop which closes the hole from inside.
3. A filter container with double construction according to Claim 1 or 2 wherein said unit container is provided with a lateral groove on a side surface of the body thereof.
4. A filter container with double construction according to any one of the preceding Claims, wherein said unit container is provided on a top of the body thereof with a foldable handle.
5. A filter container with double construction according to any one of the preceding Claims, wherein end caps are provided at both ends of said cartridge filters.
6. A filter container with double construction according to Claim 5, wherein said end caps have ring-like projections for positioning said cartridge filters.
7. A filter container with double construction according to any one of the preceding Claims wherein said liquid inlet port and said liquid outlet port respectively include a shut-off valve for automatically control a flow path of the liquid.
8. A filter container with double construction according to Claim 7, wherein said shut-off valve comprises a disk-like body, a plurality of legs supported at the side of the body and guides for smoothly sliding said legs.
9. A filter container with double construction which comprises a sheath member having pressure resistant and durable structure and a disposable unit container housed in said sheath member which contains one or more cartridge filters, wherein said unit container includes as replaceable component parts, one or more upper end caps having ring-like sealing edges for sealing end faces of said cartridge filters, and a bottom end cap having a cylindrical cartridge stopper which fit into inner holes of the cartridge filters at the end, and said cartridge filters are fixed within said unit container by being held between said upper

end cap and said bottom end cap at the top and the bottom thereof.

- 5 10 15 20 25 30 35 40 45 50 55 16
10. A filter container with double construction according to Claim 9, wherein a belt-like engagement member is provided on said bottom end cap for fitting with a base.
11. A filter container with double construction according to Claim 9 or 10, wherein said bottom end cap provides notches surrounding thereof so as to smoothly led liquid.
12. A filter container with double construction according to Claim 10, wherein said bottom end cap has pins for easily positioning at the base.
13. A filter container with double construction according to Claim 10, wherein the base has a partition wall to engage with the engagement member.
14. A filter container with double construction according to Claim 10, wherein a liquid inlet port and a liquid outlet port respectively have shut-off valves being operated by a liquid inlet pipe and a liquid exhaust pipe in the base.
15. A filter container with double construction which comprises a sheath member having a durable and pressure-resistant construction and a disposable unit container concentrically housed in the sheath member and containing one or more cartridge filters, wherein said unit container comprises a disc-like base member having a liquid inlet port, a liquid outlet port and shut-off valves to close the respective ports respectively, and a cylindrical body member which houses said cartridge filters, said body member has a diameter smaller than the diameter of said ports except for the lower end which is reverse-tapered to form a conical shoulder portion having at least one inclining angle and joined with said base member, and said cartridge filters are separately and independently supported at upper ends thereof.
16. A filter container with double construction according to Claim 15, wherein the shut-off valves provided at a liquid inlet port and a liquid outlet port of said unit container comprise respectively a disc-like valve portion of either a spherical or conical form which closes with the convex surface thereof said inlet or outlet port and a coil spring which is fixed at one end thereof on the side of the concave surface of the valve portion.

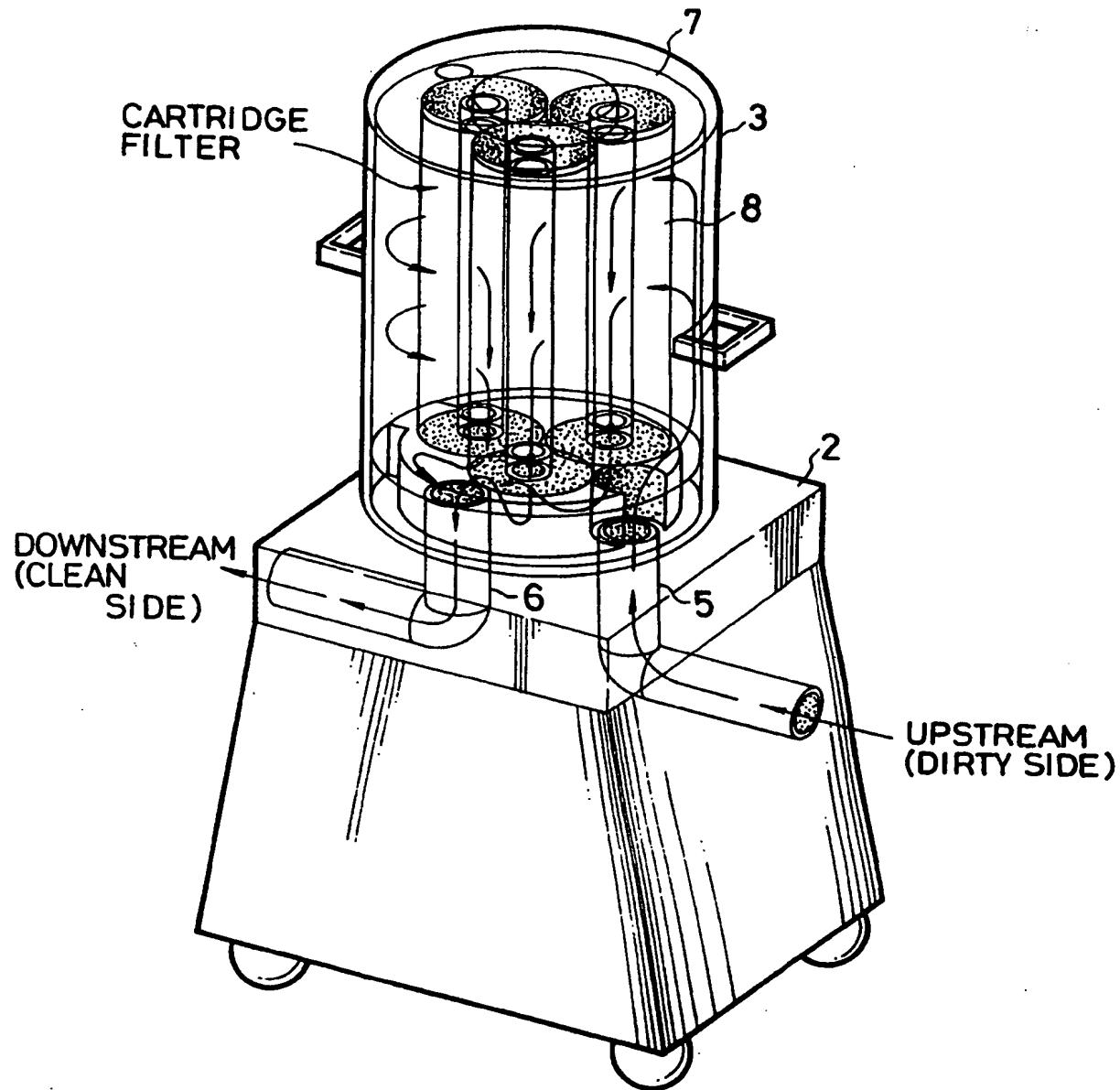


FIG. 1

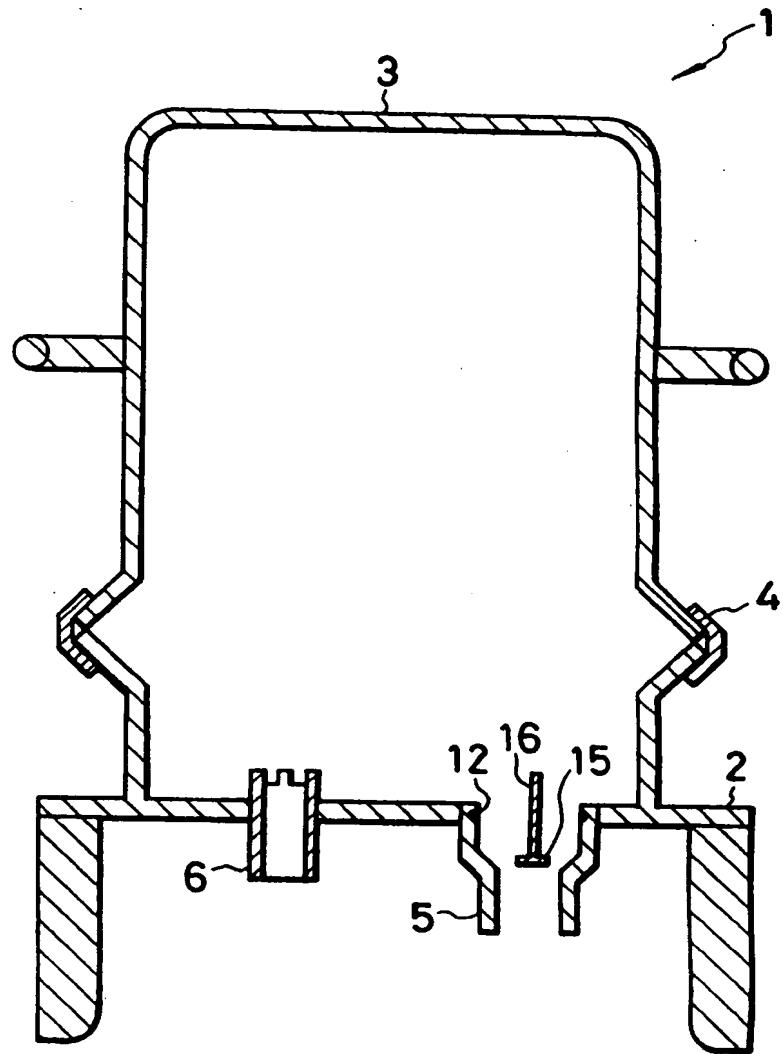


FIG. 2

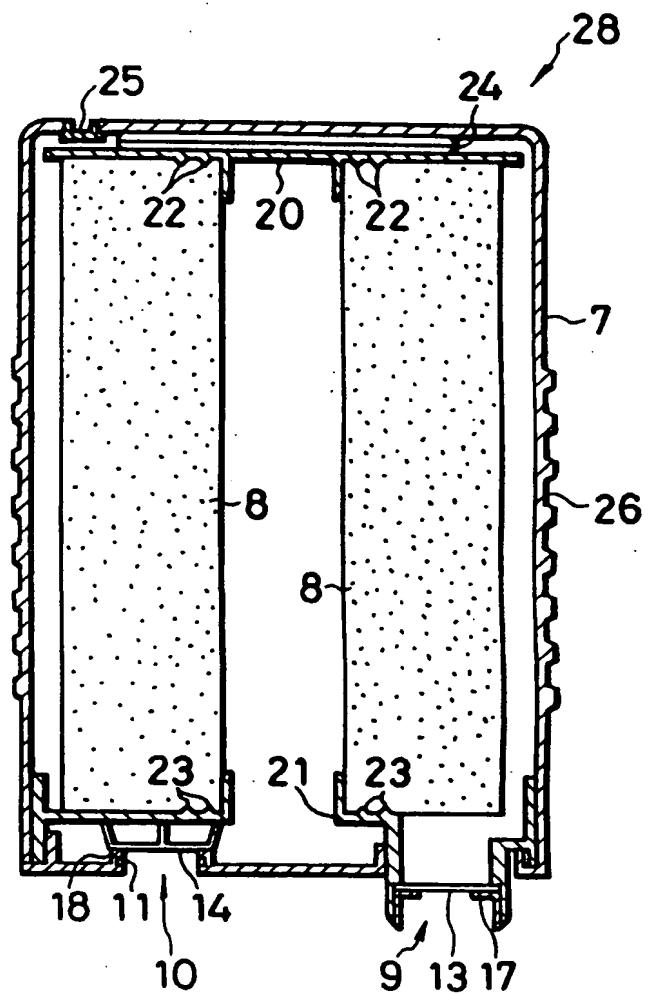
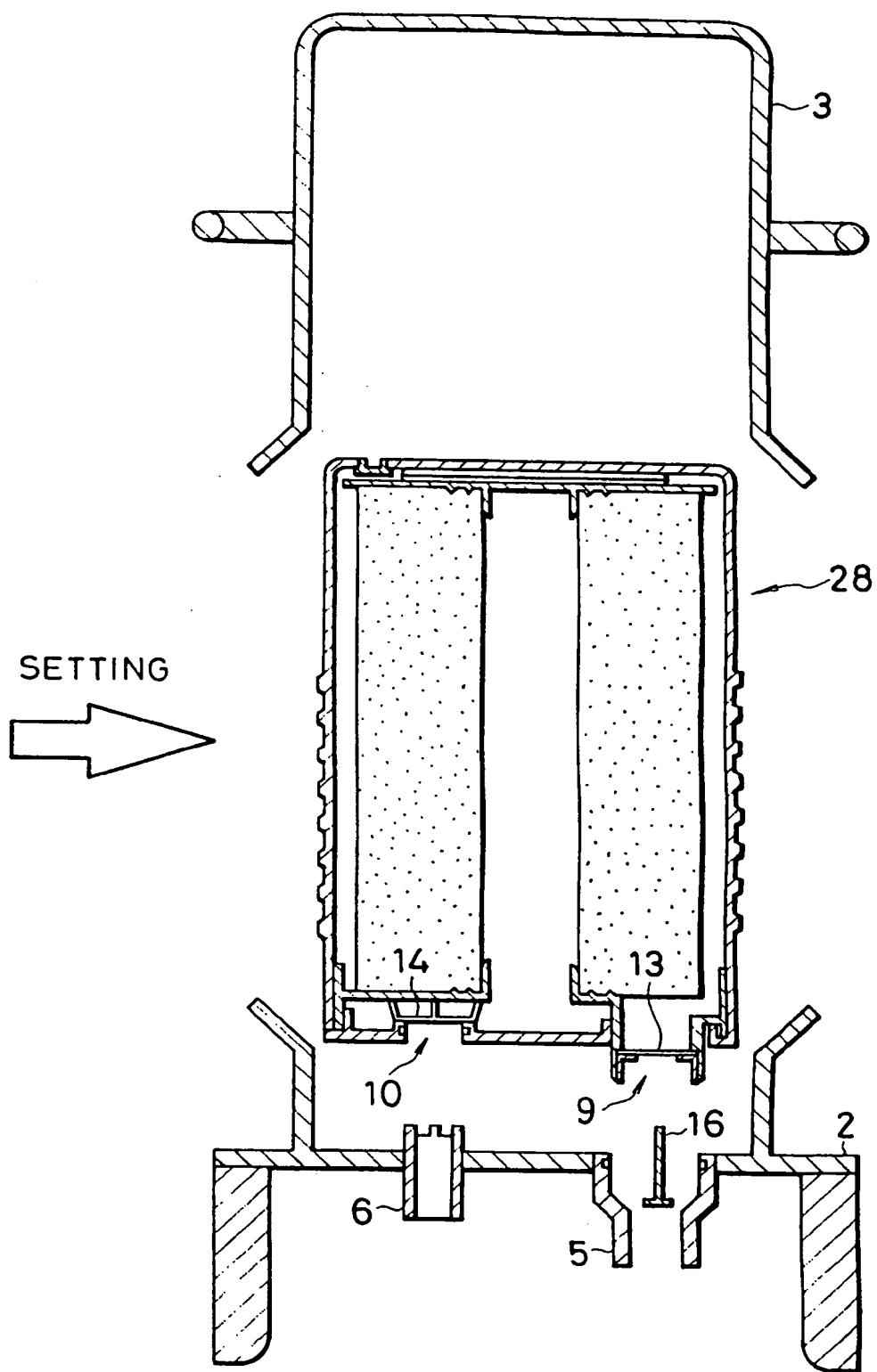


FIG. 3



F I G. 4

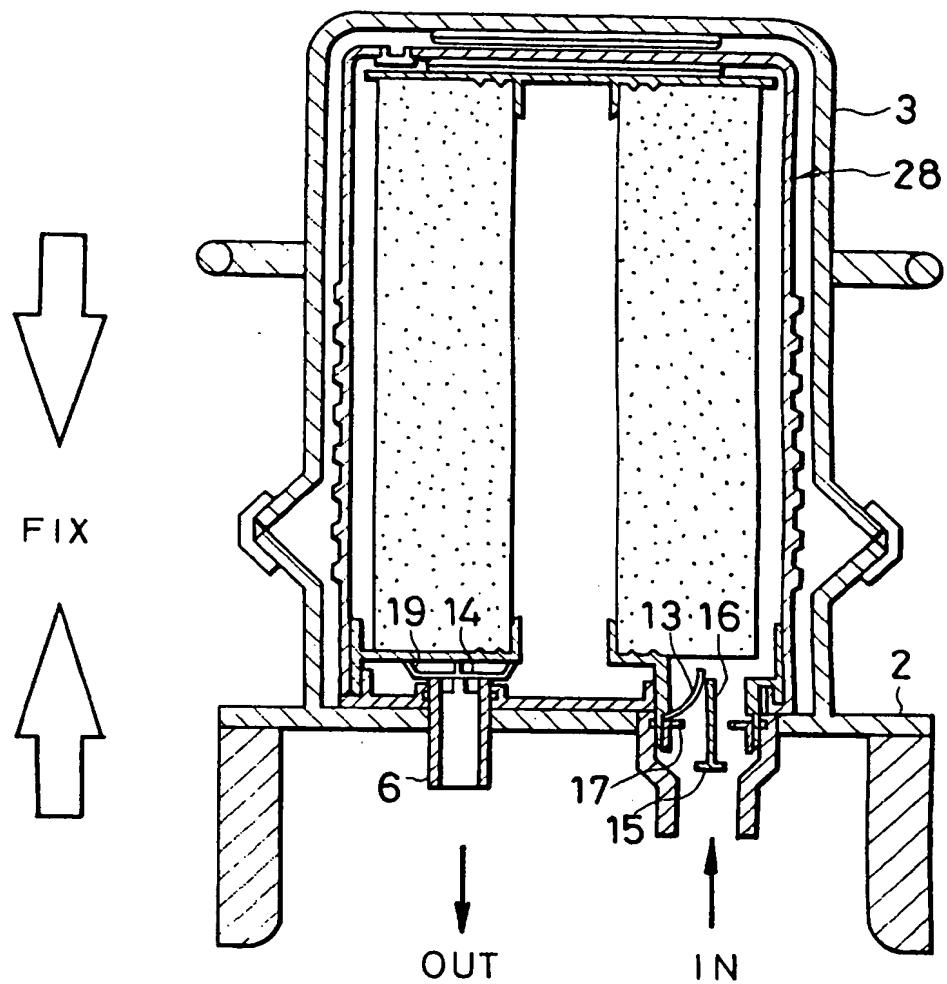


FIG. 5

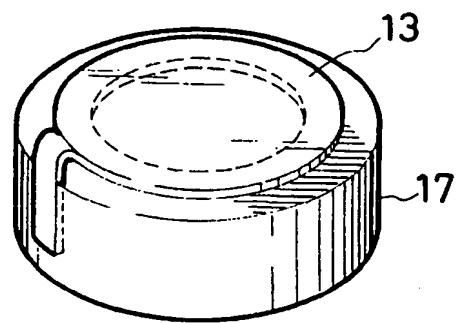


FIG. 6

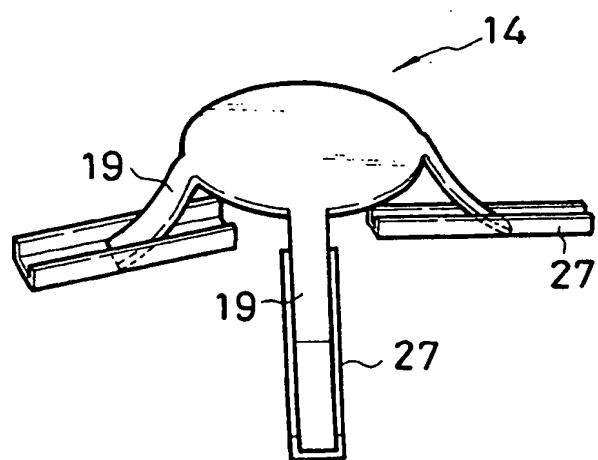


FIG. 7

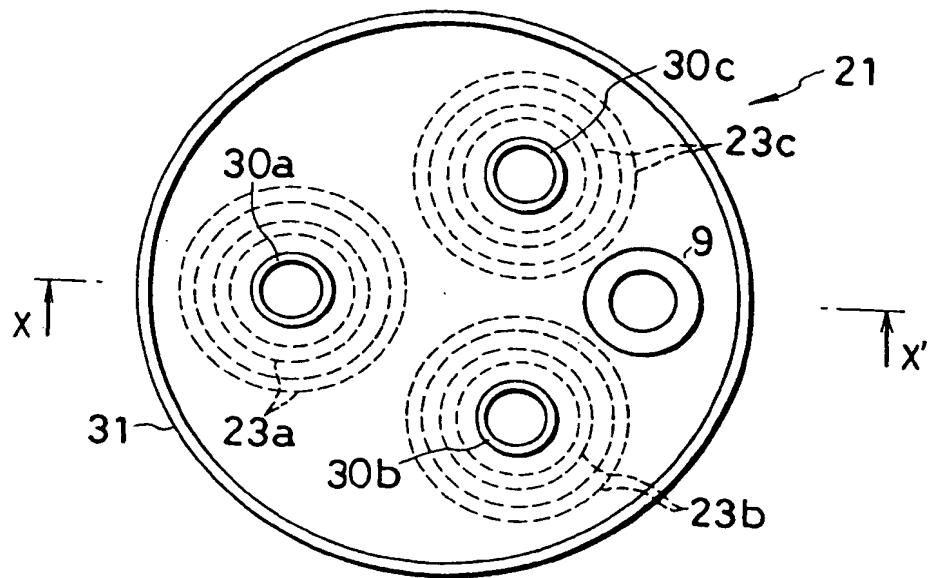


FIG. 8

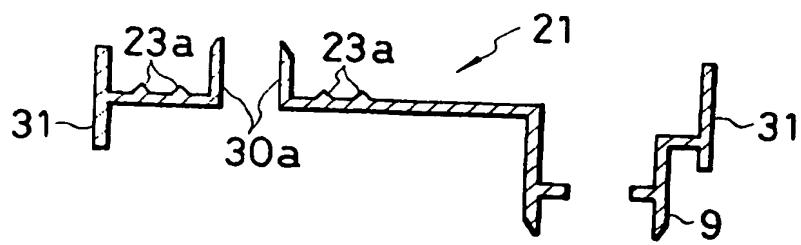
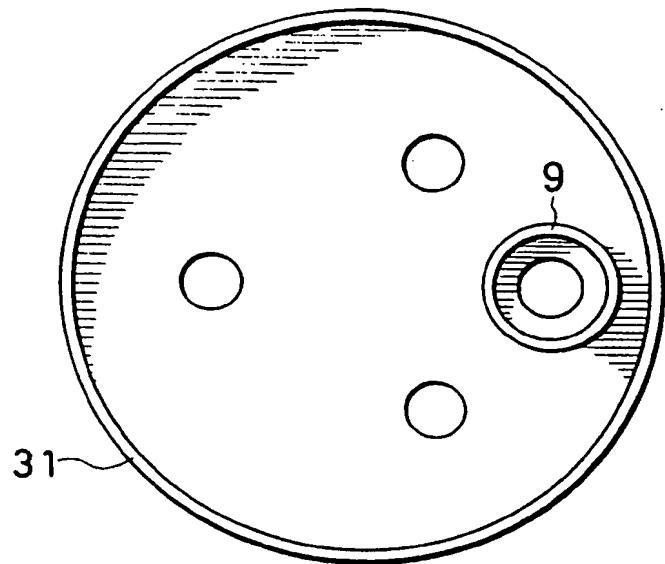


FIG. 9

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**FIG.10**

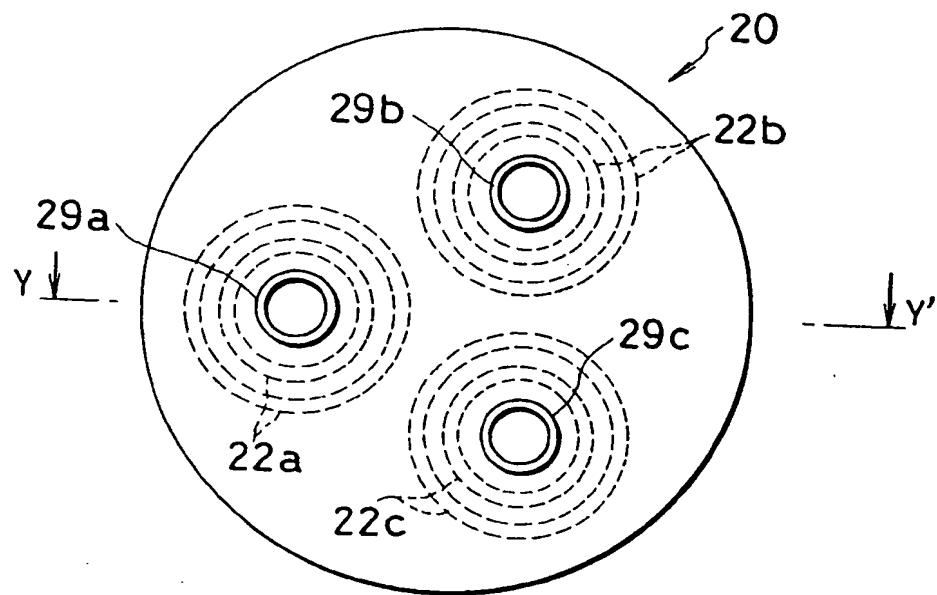


FIG. 11

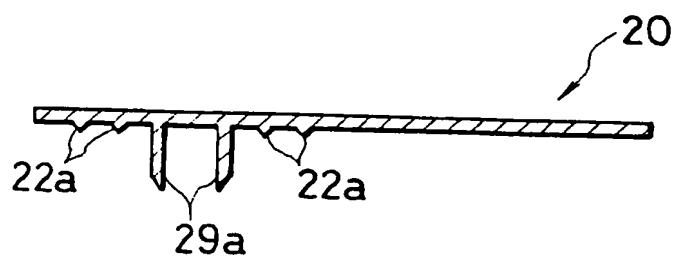


FIG. 12

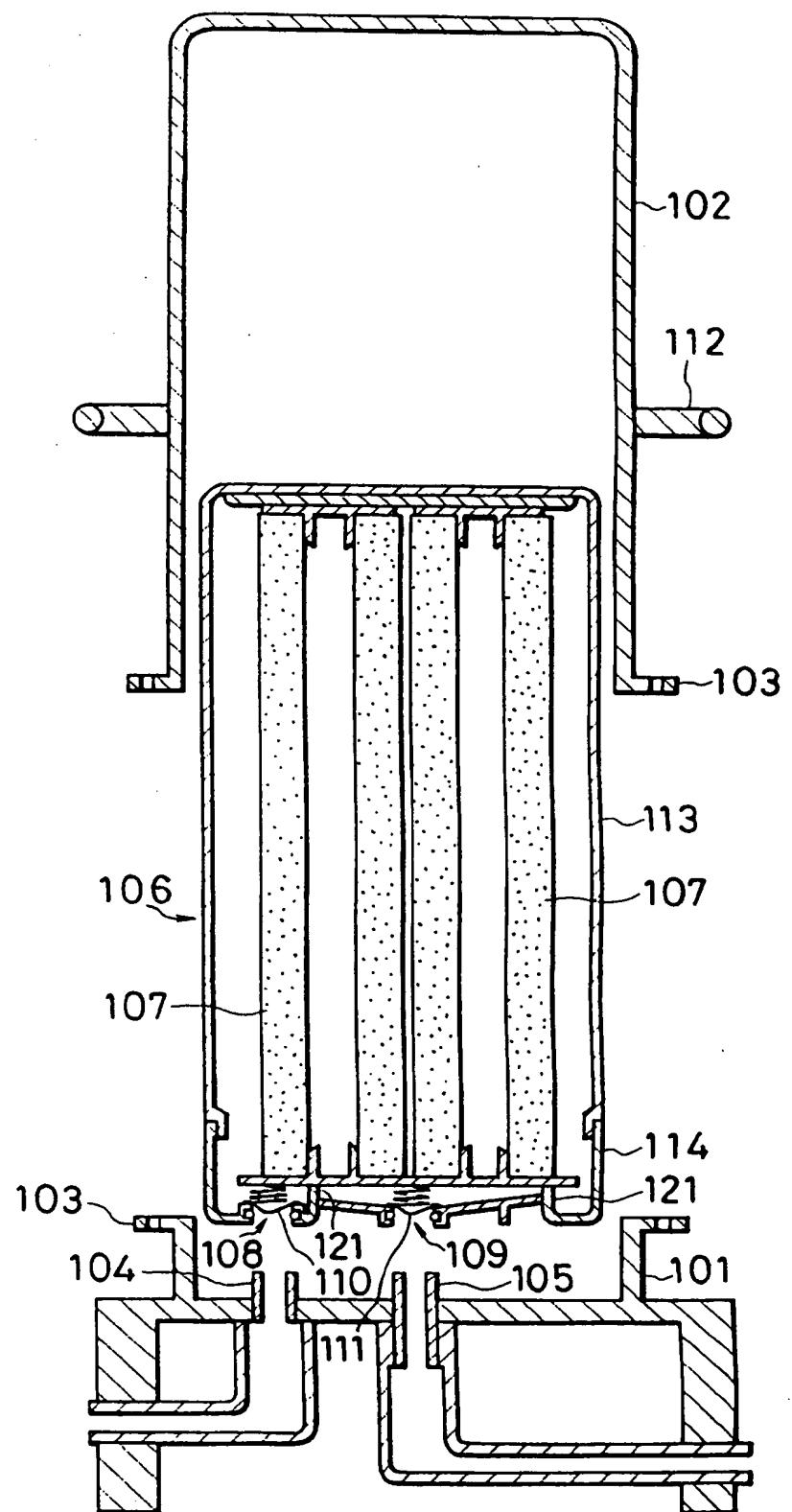
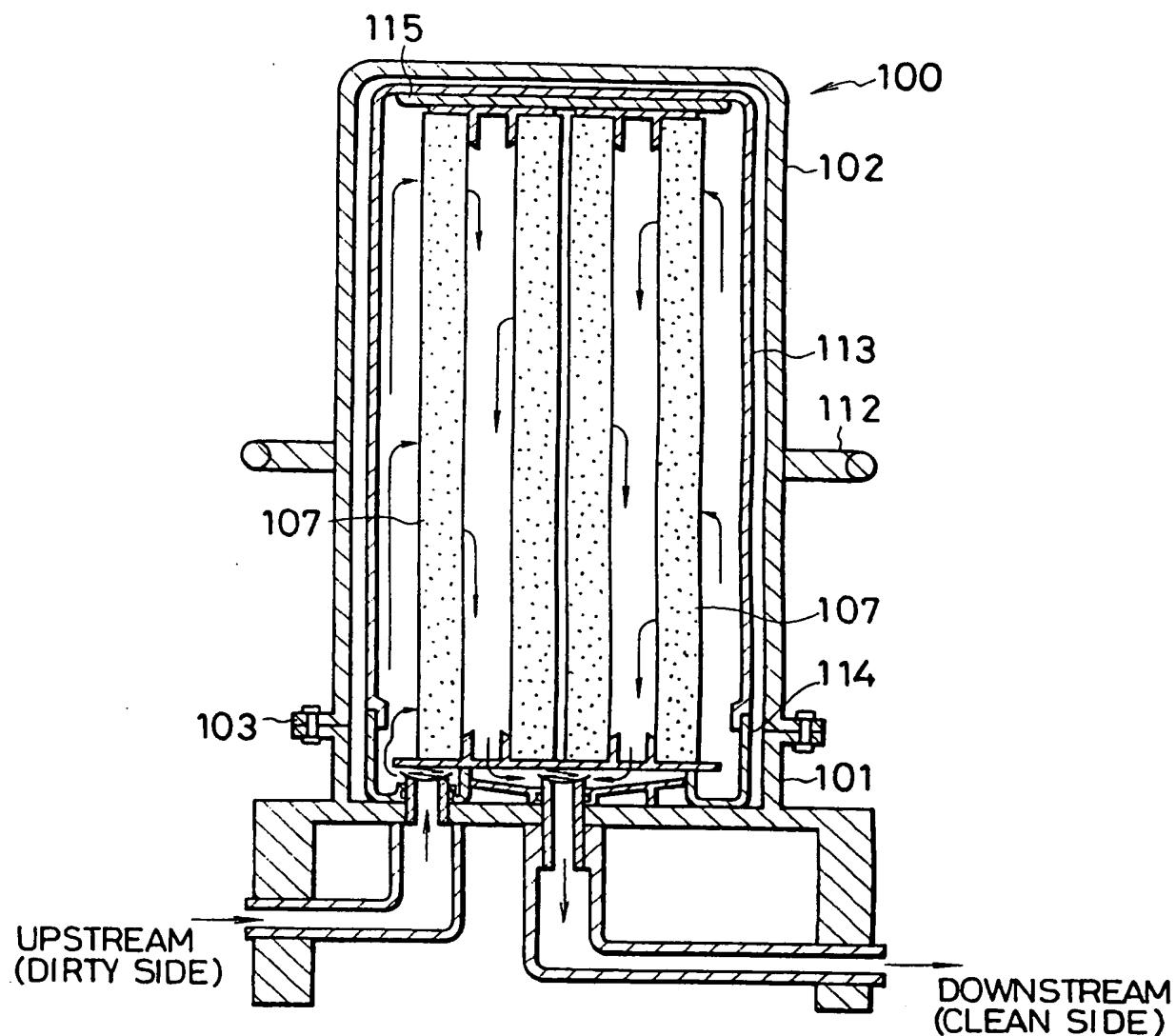


FIG. 13



F I G. 14

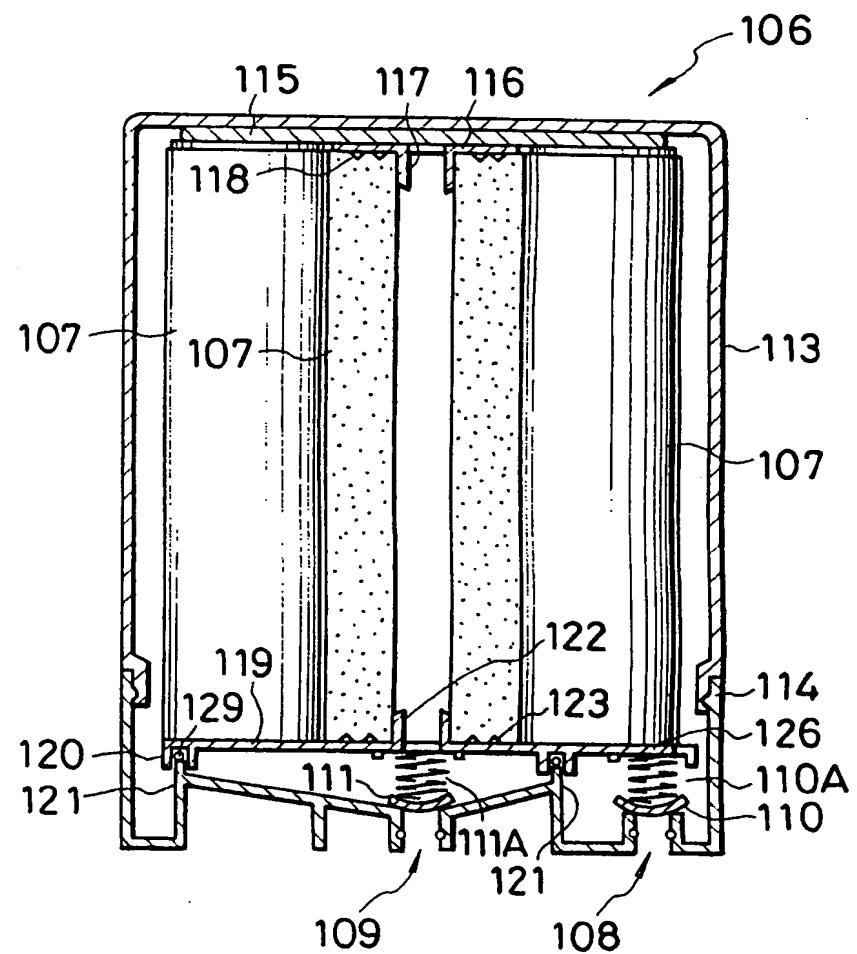


FIG. 15

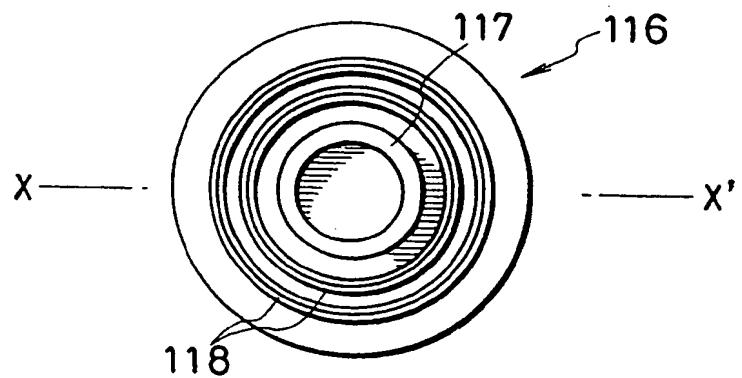


FIG.16

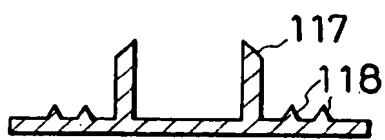


FIG.17

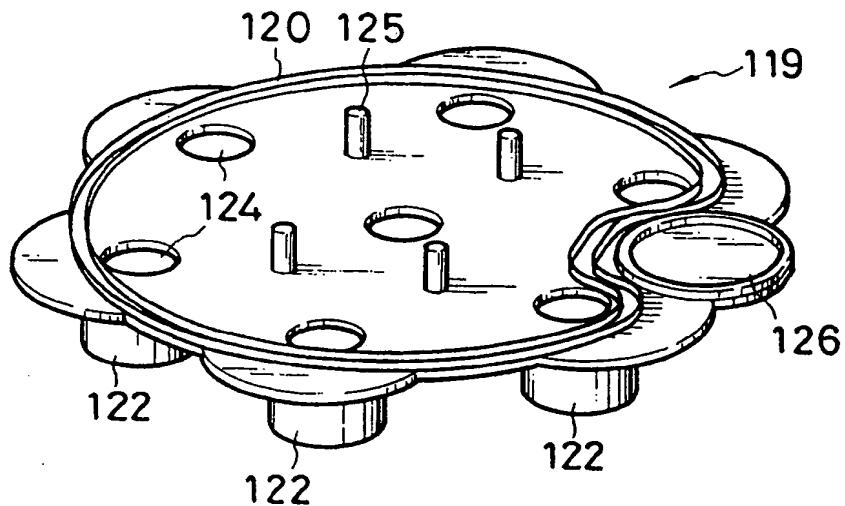


FIG. 18

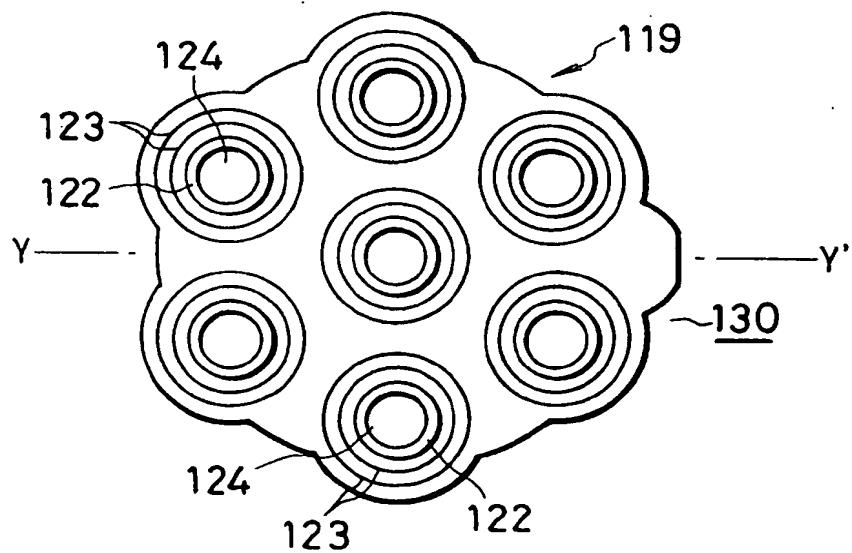


FIG. 19

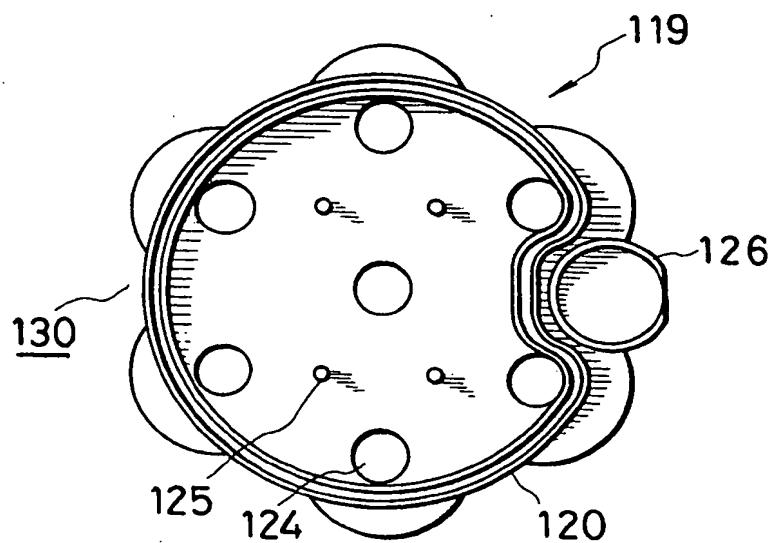


FIG. 20

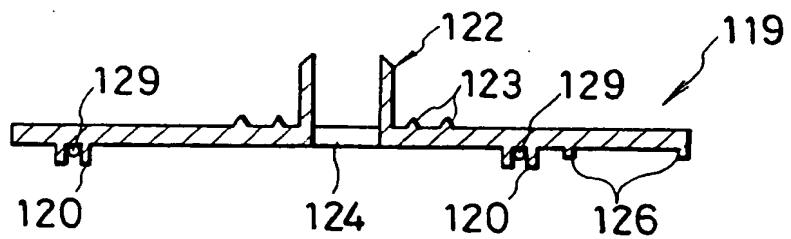


FIG. 21

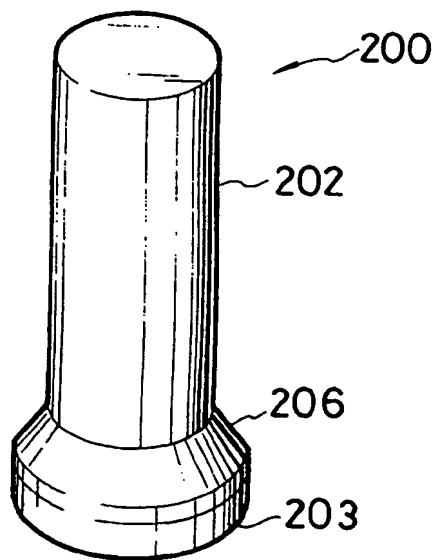


FIG. 22

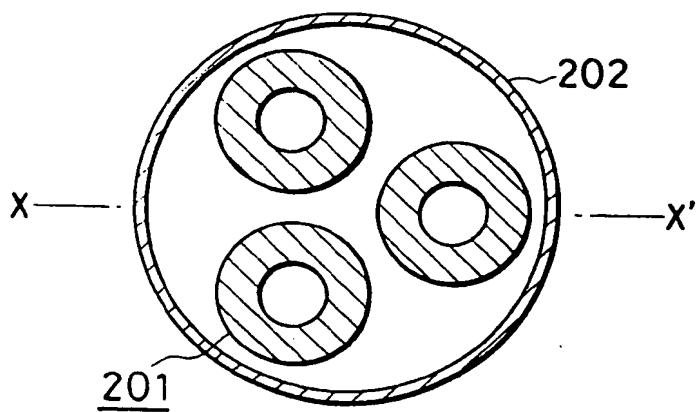


FIG. 23

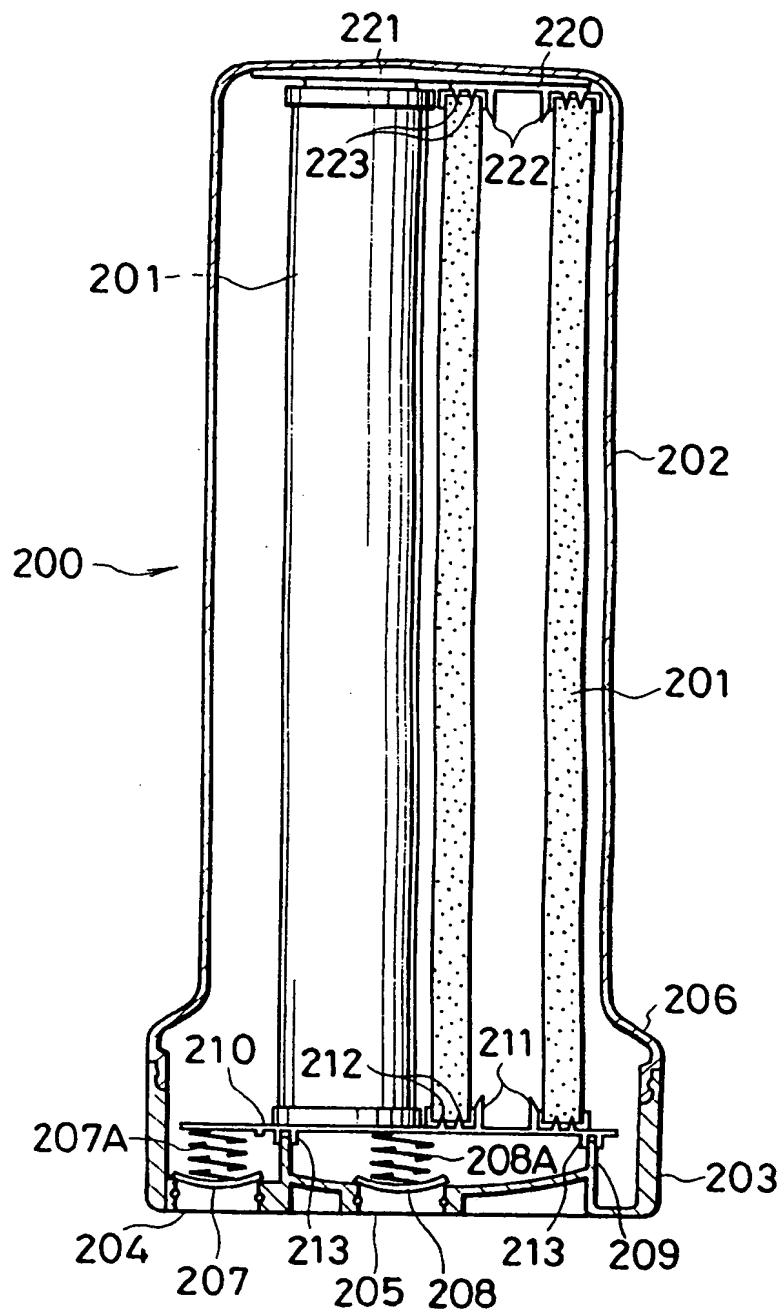


FIG. 24

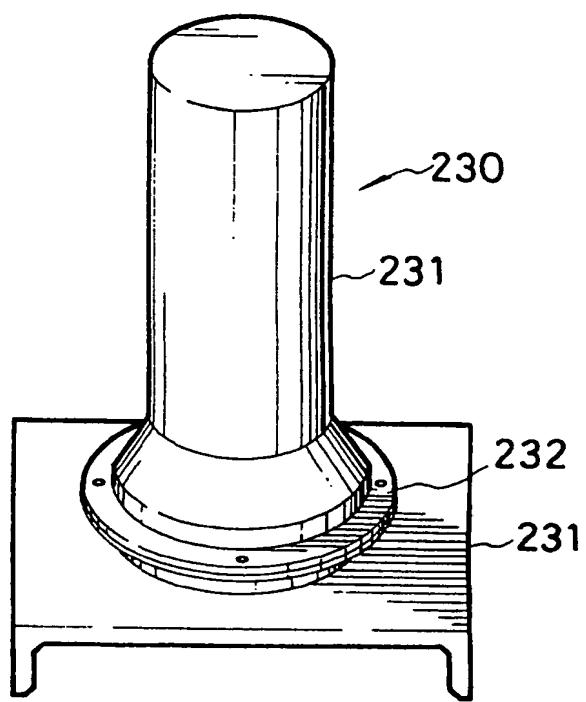
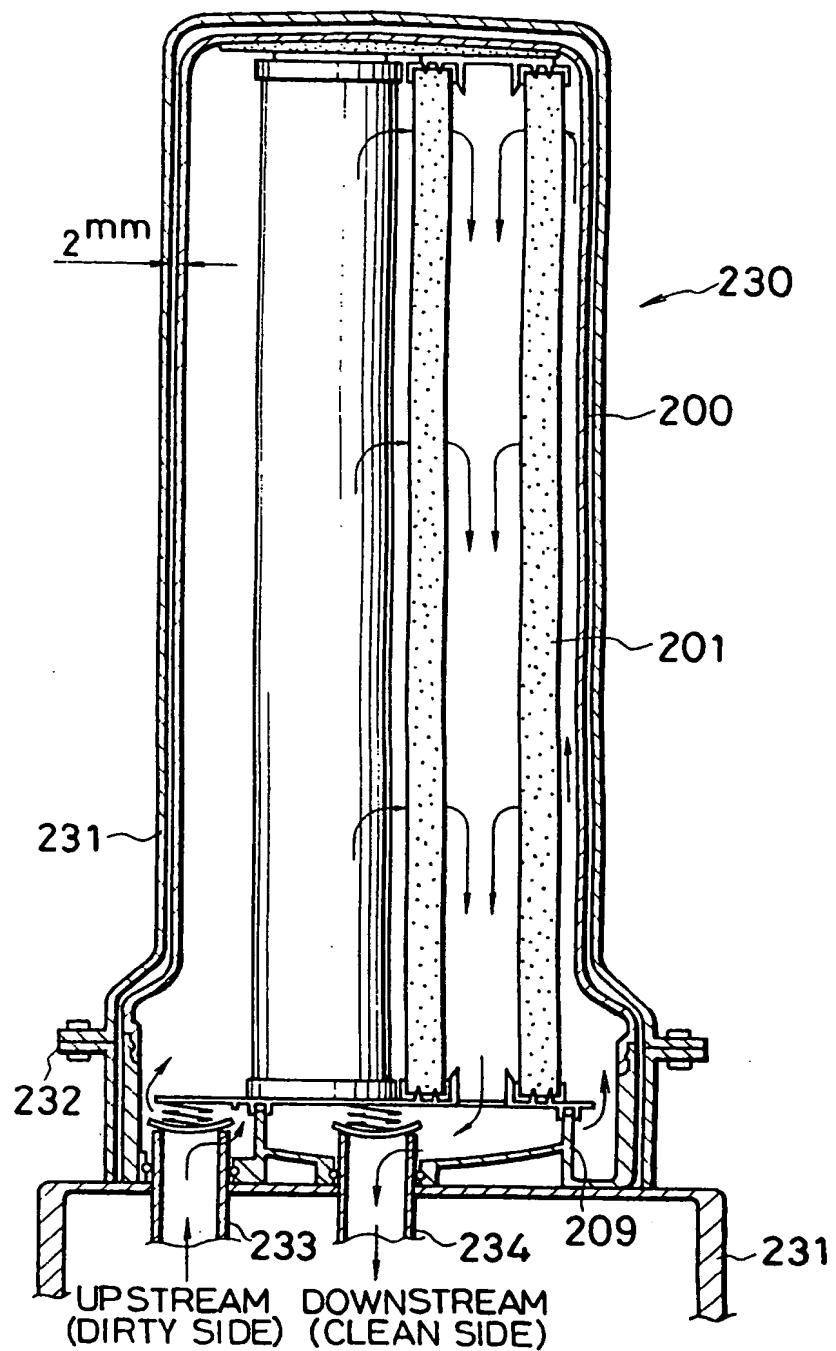


FIG. 25



F I G. 26





(19) Europäisches Patentamt  
European Patent Office  
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(11) Publication number: 0 492 627 A3

(12)

## EUROPEAN PATENT APPLICATION

(21) Application number: 91122226.3

(51) Int. Cl.5: B01D 27/00, B01D 27/08,  
B01D 27/10, B01D 27/14

(22) Date of filing: 24.12.91

(30) Priority: 27.12.90 JP 415252/90

(43) Date of publication of application:  
01.07.92 Bulletin 92/27

(64) Designated Contracting States:  
DE FR GB LU NL

(66) Date of deferred publication of the search report:  
24.02.93 Bulletin 93/08

(71) Applicant: KANEBO LTD.  
No. 17-4 Sumida 5-chome Sumida-ku  
Tokyo(JP)

(72) Inventor: Tomita, Yoji  
676-4, Marubayashi, Nogi-Machi  
Shimotsuga-Gun, Tochigi(JP)

Inventor: Oishi, Eiichi  
1365-17, Komahane, Souwa-Machi  
Sashima-Gun, Ibaraki(JP)  
Inventor: Kobayashi, Masanori  
1366, Komahane, Souwa-Machi  
Sashima-Gun, Ibaraki(JP)  
Inventor: Onda, Kimiyasu  
1366, Komahane, Souwa-Machi  
Sashima-Gun, Ibaraki(JP)  
Inventor: Miyaji, Hiroshi  
1366, Komahane, Souwa-Machi  
Sashima-Gun, Ibaraki(JP)

(74) Representative: Klunker . Schmitt-Nilson .  
Hirsch  
Winzererstrasse 106  
W-8000 München 40 (DE)

(54) Filter container with double construction.

(57) By fitting the unit container (200) to the base (203) and setting them in place, the shut-off valve (207,208) is opened to form a flow path for filtration. The housing is sealed as soon as the unit container (200) is detached and the shut-off valve (207,208) is closed. A bottom end cap (210) is detachably attached on the body of the housing to position the cartridge filters (201) by means of cartridge stoppers (211,222) as well as to firmly hold them jointly with one or more upper end caps (220) supported at the top of the housing via a cushioning member (221). Sealing edges (223) in the form of a ring are forced into the end faces of the filters to prevent the liquid from entering into the filters therethrough. According to this invention, different types of bottom end caps (210) are prepared and stocked to be adapted to different combinations of number and diameter of cartridge filters (201). As an independent upper end

cap (220) is to be provided for each cartridge filter (201), its stock need only to vary in diameters. A body of the same construction can be commonly used to assemble a unit container, and the inventory of spare component parts decreases significantly. As each of the cartridge filters (201) is supported independently and separately at the top end thereof, minute dimensional difference in each cartridge filter (201) is absorbed by the cushioning member (221) and is prevented from causing loosening or displacement. When the cartridge filter (201) swells to expand in the longitudinal direction, the shoulder member (206) on the lower end of the unit housing body absorbs the dimensional change by changing the inclining angle to thereby reduce the stress applied on the housing by such dimensional changes and to prevent internal damages of the housing or disengagement of the parts at joints.

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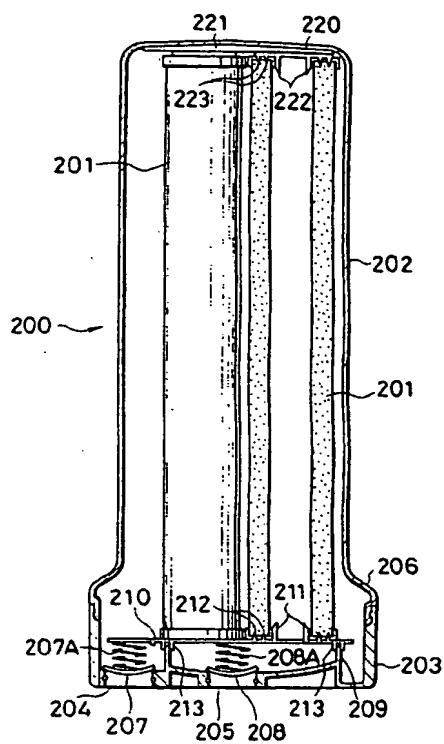


FIG. 24



**European Patent  
Office**

## EUROPEAN SEARCH REPORT

**Application Number**

DOCUMENTS CONSIDERED TO BE RELEVANT			EP 91122226.3
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. CL.S)
A	<u>WO - A - 88/03 432</u> (EASTMAN KODAK COMPANY) * Claims; fig. 1,4,5 * --	1,5,6 9,15	B 01 D 27/00 B 01 D 27/08 B 01 D 27/10 B 01 D 27/14
A	<u>US - A - 4 615 812</u> (DARLING) * Claims; fig. * --	1,4-6 9,15	
D,A	<u>US - A - 4 882 051</u> (ITOH) * Claims * & JP-U-64-163 514 & JP-U-64-174 007 --	1,9,15	
A	<u>GB - A - 1 389 598</u> (OGDEN) * Claims * --	1,9,15	
A	<u>DE - A - 3 806 208</u> (PALL DEUTSCHLAND) * Claims; column 6, line 40 - column 8, line 53 * ----	1,9,15	TECHNICAL FIELDS SEARCHED (Int. CL.S)
			B 01 D
The present search report has been drawn up for all claims			
Place of search	Date of completion of the search	Examiner	
VIENNA	03-12-1992	BECKER	
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